



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

649.5213

Job Sheet 172770



Part No: 649.5213

Job Qty: 8 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/5/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A 13.01.10 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		2/17/18	0.00	0.00	Start Up Waterjet		18/02/12
110	Waterjet	8 pcs		2/19/18	0.00	0.38	Waterjet1		18/02/12
120	QC	8 pcs		2/19/18	0.00	0.00	QC2 Waterjet-1		18/02/12
130	QC	8 pcs		2/19/18	0.00	0.00	QC8-1		38
160	Outsource	8 pcs		3/5/18			ATG001-VC	10	18/02/12
170	Packaging	8 pcs		3/5/18	0.00	0.00	Packaging2		18/02/12
180	QC	8 pcs		3/5/18	0.00	0.00	QC5		11 APR 17 2018
190	SprayPaint	8 pcs		3/5/18	0.00	0.00	Spray Paint		9-89
200	QC	8 pcs		3/5/18	0.00	0.00	QC14		6
210	Packaging	8 pcs		3/5/18	0.00	0.00	Packaging3-1		18/02/12
220	QC21-SA	8 Ea		3/5/18	0.00	0.00	QC21		18/02/12

Part Op 110 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 160 - ISSUE P/O: 039310 HARD ANODIZE, COLOR BLACK AS PER DWG 649.5200 Rev. A

190 - PRIME AS PER DWG. (SEE NOTE 2) PRIMER BATCH:

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

DAS
21
9-89

APR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.125	2024-T3 .125 Sheet	.7120 sf (.089 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.125	1	140	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 3:56 PM Dart.Gagnon.Michelle

Inspector:
Revision:
Part: 649.5213
Job No: 172770
Serial No/Batch: S050479

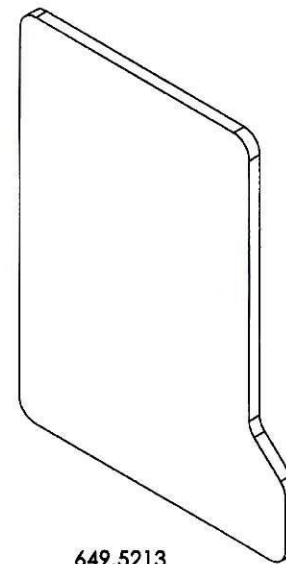
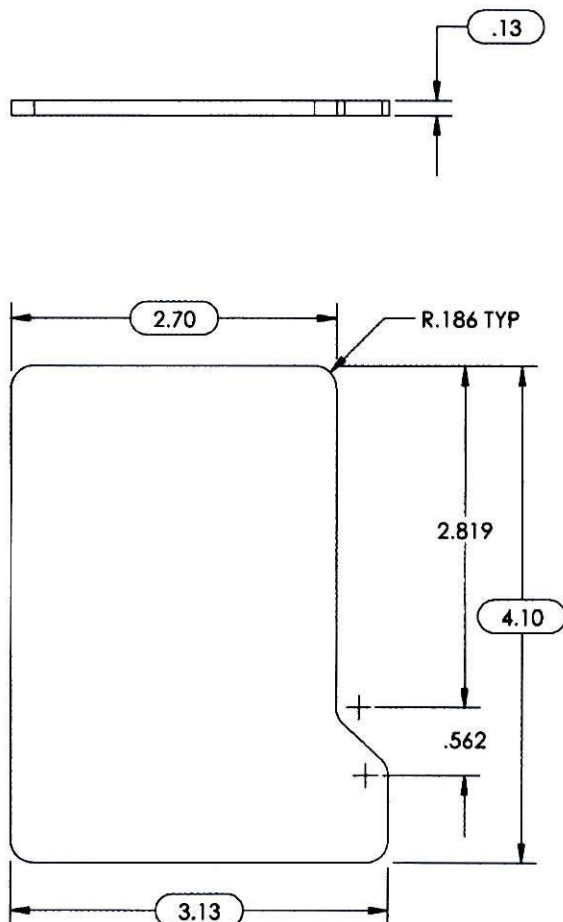
Container No: S050479
AEROSPACE

UAT Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-8200
Email: sales@uataero.com
www.uataerospace.com

Date: 03/12/18

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ORIGINAL DATE 11-05-11		3030 ENTERPRISE CT., SUITE A VISTA, CA 92081 (760)-724-5300	
DRAWN BY A. GUAN	CHECKER P. BRAVO	DART AEROSPACE APICAL INDUSTRIES, INC. DBA DART AEROSPACE	
DRAWING APPROVAL P. BRAVO 11-05-11		BRACKET	
CONTRACT NO.		SIZE B	REV. C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .5°		DWG. NO. 649.5200	SCALE NONE
		SHEET 4 OF 4	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039310**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039310
PO Date: 3/14/18
Due Date: 4/18/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174097	646.3712	Clip Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as Per Dwg 646.3712 Rev. A	Firmed	4/18/18	6 pcs	0 pcs	6 pcs	\$7.55/pcs	\$45.30
2	174094	646.3715	Strut Doubler Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.70/pcs	\$92.40
3	170471	646.3716	Gauge Bracket Issue P/O to ATG : _____	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.60/pcs	\$91.20
4	174092	646.3717	Doubler Issue P/O _____ ATG, black anodize and prime as per dwg 646.3717 Rev. A	Firmed	4/18/18	6 pcs	0 pcs	6 pcs	\$7.70/pcs	\$46.20
5	174091	646.3718	Custom Washer Issue P/O _____ ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$5.40/pcs	\$64.80
6	174090	646.3719	Doubler Issue P/O _____ ATG, balck anodize and prime as per dwg 646.3719 Rev. A	Firmed	4/18/18	12 pcs	0 pcs	12 pcs	\$7.70/pcs	\$92.40
7	173241	647.1610	Wiper Deflector Fwd Issue P/O to ATG : _____ 1- Hard Anodize, Color Black and Prime as per Dwg, 647.1600	Firmed	4/18/18	8 pcs	0 pcs	8 pcs	\$12.15/pcs	\$97.20
8	168290	647.1710	Plate Issue P/O to ATG : _____	Firmed	4/18/18	5 pcs	0 pcs	5 pcs	\$31.70/pcs	\$158.50
9		647.1711	Plate Issue P/O to ATG : _____	Firmed	4/18/18	5 pcs	0 pcs	5 pcs	\$31.70/pcs	\$158.50

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
10	171190	647.1714	Plate Issue P/O to ATG : _____ Hard Anodize and Prime as Per Dwg 647.1700 Rev. E	Firmed	4/18/18	10 pcs	0 pcs	10 pcs	\$31.70/pcs	\$317.00
11	171192	647.1715	Plate Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 647.1700 Rev. E	Firmed	4/18/18	6 pcs	0 pcs	6 pcs	\$31.70/pcs	\$190.20
12	172770	649.5213	Doubler ISSUE P/O: _____ HARD ANODIZE, COLOR BLACK AS PER DWG 649.5200 Rev. A	Firmed	4/18/18	8 pcs	0 pcs	8 pcs	\$7.90/pcs	\$63.20
13	173986	D5580-1	Shim, Cable Cutter Issue P/O to ATG : _____ 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5580 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	4/18/18	4 pcs	0 pcs	4 pcs	\$12.60/pcs	\$50.40
14	173990	D5584-1	Doubler Issue P/O to ATG : _____ 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5584 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	4/18/18	2 pcs	0 pcs	2 pcs	\$14.15/pcs	\$28.30
15	172990	RBD29905-1	Side Plate -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	4/18/18	8 pcs	0 pcs	8 pcs	\$9.35/pcs	\$74.80
16	172991	RBD29905-3	Cord Handle -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	4/18/18	5 pcs	0 pcs	5 pcs	\$9.35/pcs	\$46.75
17	171731	RBT18520-15	Clevis Bracket -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	4/18/18	2 pcs	0 pcs	2 pcs	\$9.35/pcs	\$18.70
Grand Total:										\$1,635.85

Order Notes



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914947

Date: 16-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
8 ea	Part: 649.5213 Rev: A Doubler Job: 22767 PO: PO039310 Line: 1''		
12 ea	Part: 646.3715 Rev: A Strut Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22741 PO: PO039310 Line: 2		
8 ea	Part: 647.1610 Rev: A Wiper Deflector Fwd Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22763 PO: PO039310 Line: 7		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>16 Apr 2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			